

Work Order ID 62650

Wednesday, October 06, 2010 8:41:10 AM

Page 1

Item ID: D206-642-247

Accept

Revision ID:

Item Name: Wearshoe

Start Date: 10/6/2010 Start Qty: 2.00

Required Date: 10/6/2010 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan: umfDate: 10-10-05

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI 9466

Rev A

IIN D206-642

Rev N

0.00

0.00

0.00

0.00

100



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D206-642-247
CHG0028-2501
10/10/0710/10/06 BG 10-10-06

110



Packaging

Packaging

Pick Kit

Memo

10/10/06 SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D206-642-247

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearshoe

Start Date: 10/6/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 10/6/2010 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

0.00

Memo -

8/10/10/7



130



Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D206-642-247

0.00

0.00

Rec B

10/10/7 SP



140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Memo

10/10/07

MF
10-10-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 62650

Parent Item: D206-642-247

Parent Item Name: Wearshoe







Start Date: 10/6/2010

Required Date: 10/6/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: New Issue Aug. 23/2010 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960C10L  washer	NAS1149C0332 R	Purchased	No			110	Each	29.0000	44	88			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST245				29					
					107534			29					
D3535-13  Wearshoe		Manufactured	No			110	Each	9.0000	1				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FP018				9					
					62006			9					
D3535-21  Wearshoe		Manufactured	No			110	Each	8.0000	1				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FP				8					
					55730			8					
D3535-33  Wearshoe		Manufactured	No			110	Each	11.0000	1				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FP19				11					
					61502			11					

11/5816 10/10/08

2 10/10/08

2 10/10/08

2 10/10/08

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 62650

Parent Item: D206-642-247

Parent Item Name: Wearshoe

Start Date: 10/6/2010

Required Date: 10/6/2010

Start Qty: 2.00

Required Qty: 2.00

D3536-13

Manufactured No

110

Each

15.0000

1



Gasket



10/10/6SP

Location

Loc Qty

Loc Code

FP

3

61970

3

FP11

12

62007

12

0

D3536-21

Manufactured No

110

Each

13.0000

1



Gasket



2 10/10/6SP

Location

Loc Qty

Loc Code

FP

1

47010

1

FP11

12

61684

12

1

D3536-33

Manufactured No

110

Each

9.0000

1



Gasket



2 10/10/6SP

QK

Location

Loc Qty

Loc Code

FP

9

58685

9

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 62650

Parent Item: D206-642-247

Parent Item Name: Wearshoe

Start Date: 10/6/2010

Required Date: 10/6/2010

Start Qty: 2.00

Required Qty: 2.00

D3537-1

Manufactured No

110

Each

8.0000



Wearpad



4

Be 1984 10/10/10

Location

Loc Qty

Loc Code

FP

1

55465

1

FP17

7

57713

3

60491

3

61640

1

D3537-3

Manufactured No

110

Each

8.0000



Wearpad



1

2 10/10/10

Location

Loc Qty

Loc Code

FP17

8

60866

8

MS27039C1-08

Purchased No

110

Each

1,077.000



SCREW



44

2 88 10/10/10 (29)

Location

Loc Qty

Loc Code

FP

276

115336

276

ST293

801

115589

800

19185

1

88

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.3 206A/B HIGH GEAR SKIDTUBES

Item	Qty -211	Qty -212	Qty -213	Qty -214	Qty -241	Qty -247	Part Number	Description
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-247	WEARSHOE KIT (REPLACES -243)
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽³⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		AN960JD10L	* WASHER ⁽¹⁾
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			AN960JD10	WASHER
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			AN960JD516	WASHER
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			AN960JD416	WASHER
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	AN960C10L	WASHER
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			AN960JD616	WASHER
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			AN960C416	WASHER
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE⁽²⁾ MAY BE REQUIRED ON -213/-214 INSTALLATIONS⁽³⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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